

Operation

The HC63 is a carousel type blister sealing machine designed for small and medium runs. Suitable to produce face seal blisters, trapped blisters (double cards) and blister to blister packs (double blister). The machine has been designed to run as a standalone sealing machine or in line with a forming machine.

Flexible and modular design which uses a simple transport system to move the sealing fixtures through machine's stations.

- Operator loads pre-formed blisters into the sealing fixtures
- Operator loads product into blisters
- Cards feed automatically into sealing trays
- Cards are automatically heat sealed to blisters
- Suction cups lift the final packs from the sealing trays and move them out of the machine
- PLC controlled via touch-screen

Features

- Standard configuration features manual blister feeder into sealing fixtures, manual product feeding, an automatic card feeder, a heat sealing press, and a finished package unloader
- On demand, machine can be provided with an automatic blister feeder and a second card feeder to produce trapped blisters
- Modular plug & run sealing fixtures assure maximum up-time

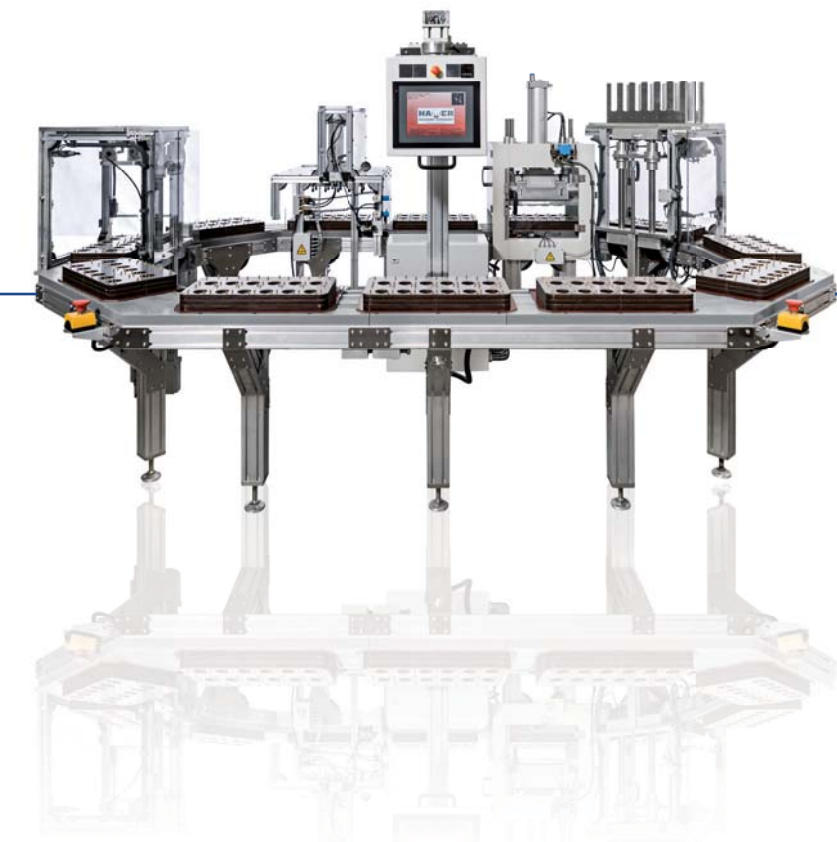
Technical specifications

	HC63
Footprint	open modular carousel
Number of product trays	12
Seal area	600 x 320 mm
Blister height (max.)	up to 75 mm
Pallet transport system	servo-driven
Pre-formed blister feeder station	available as an option
Back card feeder station	included
Sealing station	heat sealing
Sealing press temperature range	80 to 200 degrees Celsius
Sealing pressure (max.)	81 kN
Heating power	4,4 kW
Adjustable sealing pressure	included
Finished pack unloader	included
Cycle time (dry cycle)	up to 14 cycles/minute
Power supply	400V + T + N, 50 Hz

Dimensions and weight

	HC63
Height	1.821 mm
Width	2.302 mm
Length	3.762 mm
Estimated weight	1.800 kg

HC63

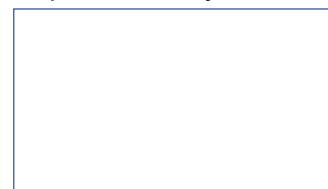


Machine specifications shown in this leaflet may differ from the final specifications of your ordered machine. Some of the equipment described or shown may be available only at extra cost. Customers are advised to check any specifically required machine feature with the order confirmation created at point of ordering.

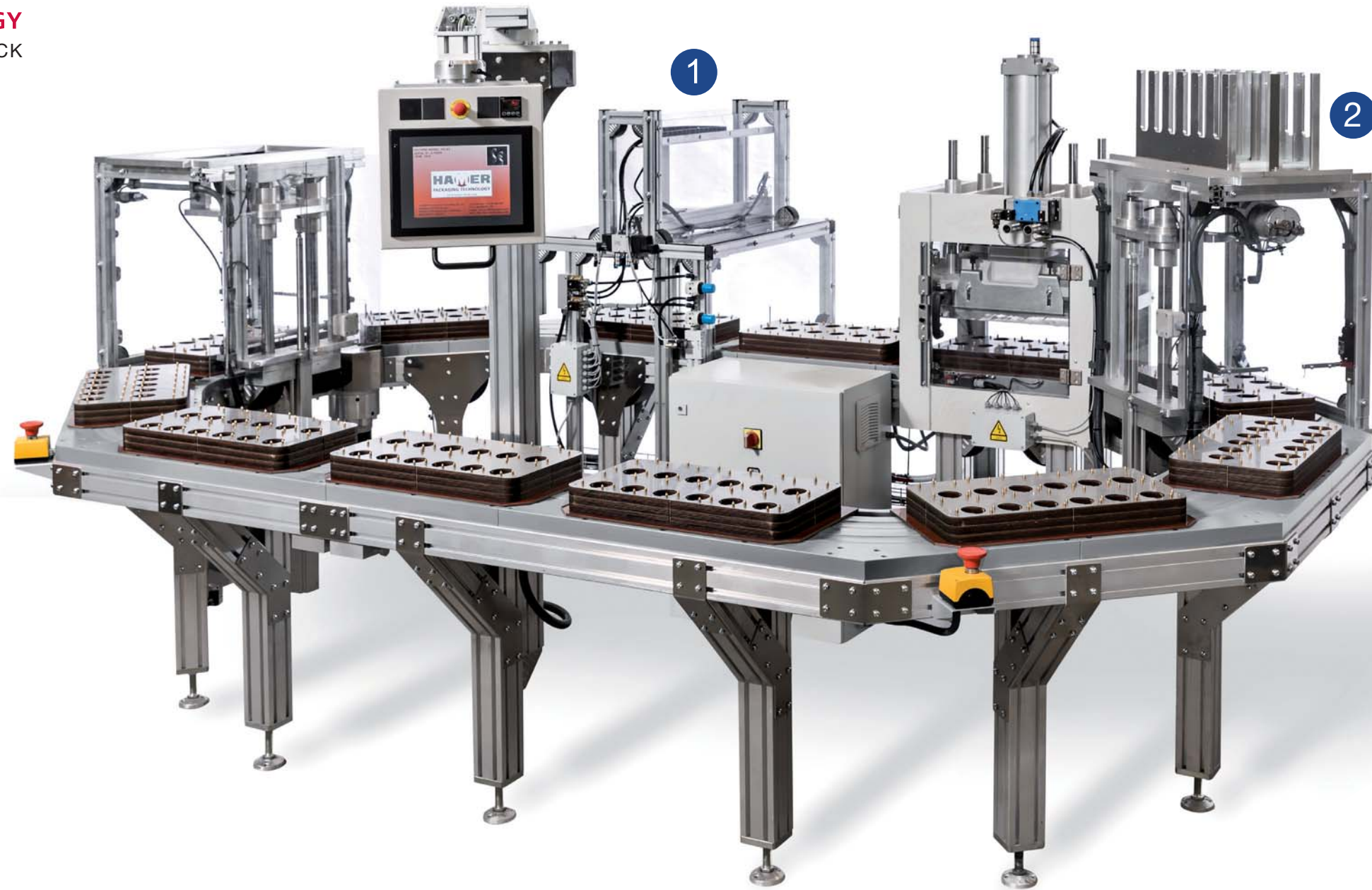
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Represented by



Carousel sealing machine suitable to produce face seal blisters, trapped blisters and blister to blister packs.



Pick-off station by suction cups



Automatic card feeder